

## Non-Asbestos Fibre Grade AF-202 – Green General Purpose Jointing

### Typical Applications:

Non-Asbestos fibre grade AF-202 is used for the production of flat gaskets working in temperatures, pressures and environmental ranges in accordance with the table in the second sheet of the material specification. The sheet is designed for sealing purposes in low pressure and temperature applications. It is specially recommended for oil-fired heating systems.

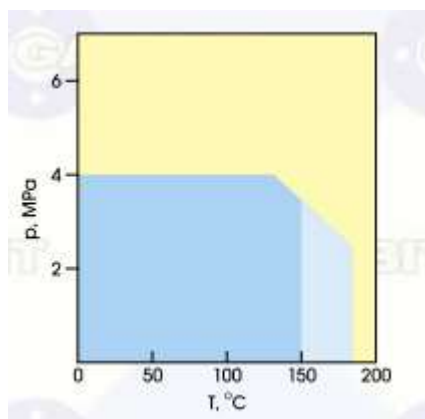
### Material makeup:

The material is made of a mixture of mineral and Kevlar® aramid fibres and fillers bonded with an NBR binder.

### Appearance:

The material surface is smooth without cracks, indentation, breakages or blisters. Dimensions and tolerances are shown on page 2. Basic physical and usage features are included in the table on page 2, for full chemical resistance please ask for further information. Normally a Mica flake anti-stick surface is applied to this sheeting, however Graphite can be used where requested.

### Operating Area:



The graph opposite represents the safe operating zone for this material, basically within temperatures up to 150°C and pressures up to 4Mpa. The material may perform adequately well beyond these limits; however, we suggest you contact us first before testing for our technical department to assist and advise.



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Specification Sheet

**Classification according to DIN 28091-2**

FA-AM1-0

**Approvals / Admissions / Certificates**

TA Luft (VDI 2200)  
GOST R  
UDT

Green Non-Asbestos Grade AF-202 General Purpose				
Maximum Operating	Peak Temperature:	°C	200	
	Continuous Temperature	°C	180	
	Continuous Temperature with steam	°C	150	
	Pressure	Mpa	4Mpa	
	Media:	water, steam, paraffin oil, solvents, fuels, saline solutions of weak acids and bases.		
Method and type of test				
Physical and Chemical Features	Density ± 5%	g/cm3	2	
	Tensile strength cross fibre minimal value	Mpa	6	
	Compressibility at 35Mpa / 20°C	%	7-15	
	Elastic recovery / 20°C minimal value	%	40	
	Endurance on compressing	Mpa	60	
	Thickness increase of material:			
	In distilled water - Maximum value	%	4	
In Type No. 3 oil (150°C / 5hr)	%	12		
Colour			Green/Green	
Standard thickness (mm)	0.5, 0.8, 1mm	%	±10	
	1.5, 2, 2.5, 3mm	mm	±0.10	
	4, 5, 6mm	mm	±0.15	
	± 0.15			
Thickness above 4mm are laminate glued				
ASME Coefficient Factors at 1.5mm, tightness class L1,0	Y		2MPa	
	M		2.0	
ASME Coefficient Factors at 1.5mm, tightness class L0,1	Y		3.3MPa	
	M		4.3	
Sheet Size	Standard 1500x1500, 1500x3000 special			

Values in the table above are based on gasket sheets with a thickness of 2mm except where stated otherwise.

Wire reinforced version of this material is also available.

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